

Fig. 1

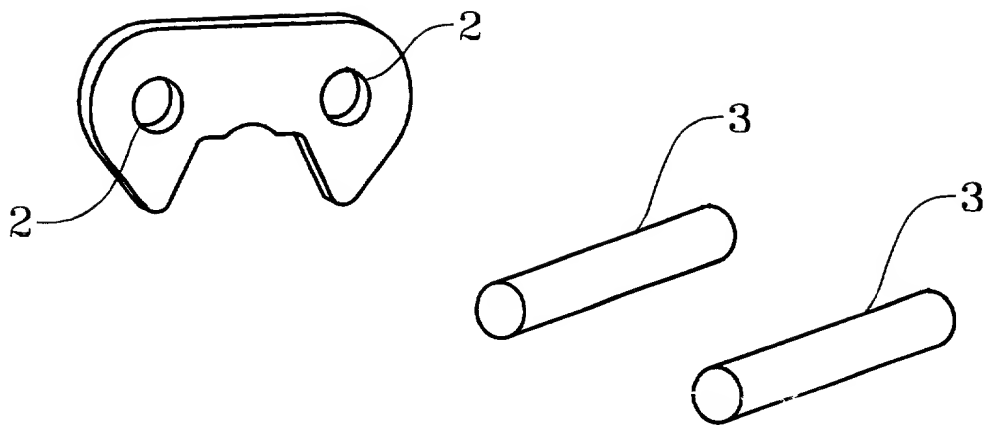


Fig. 2

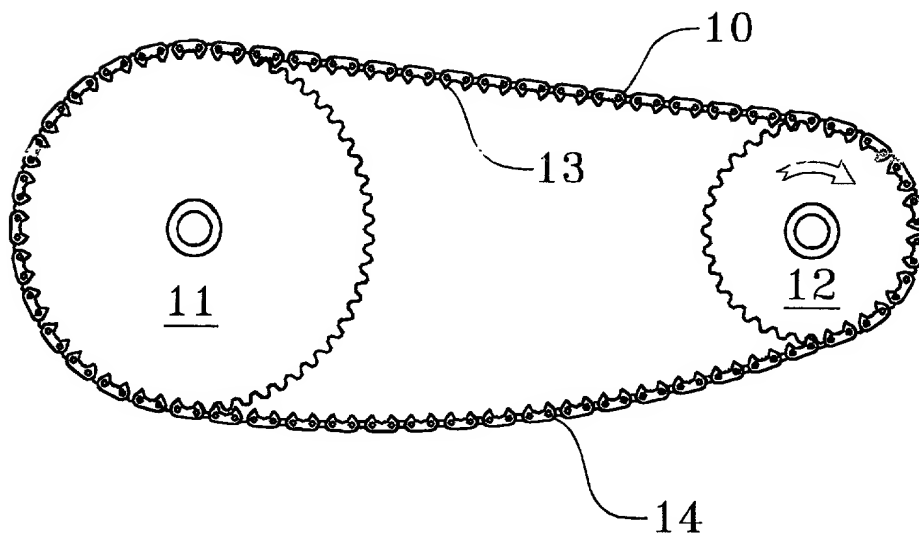
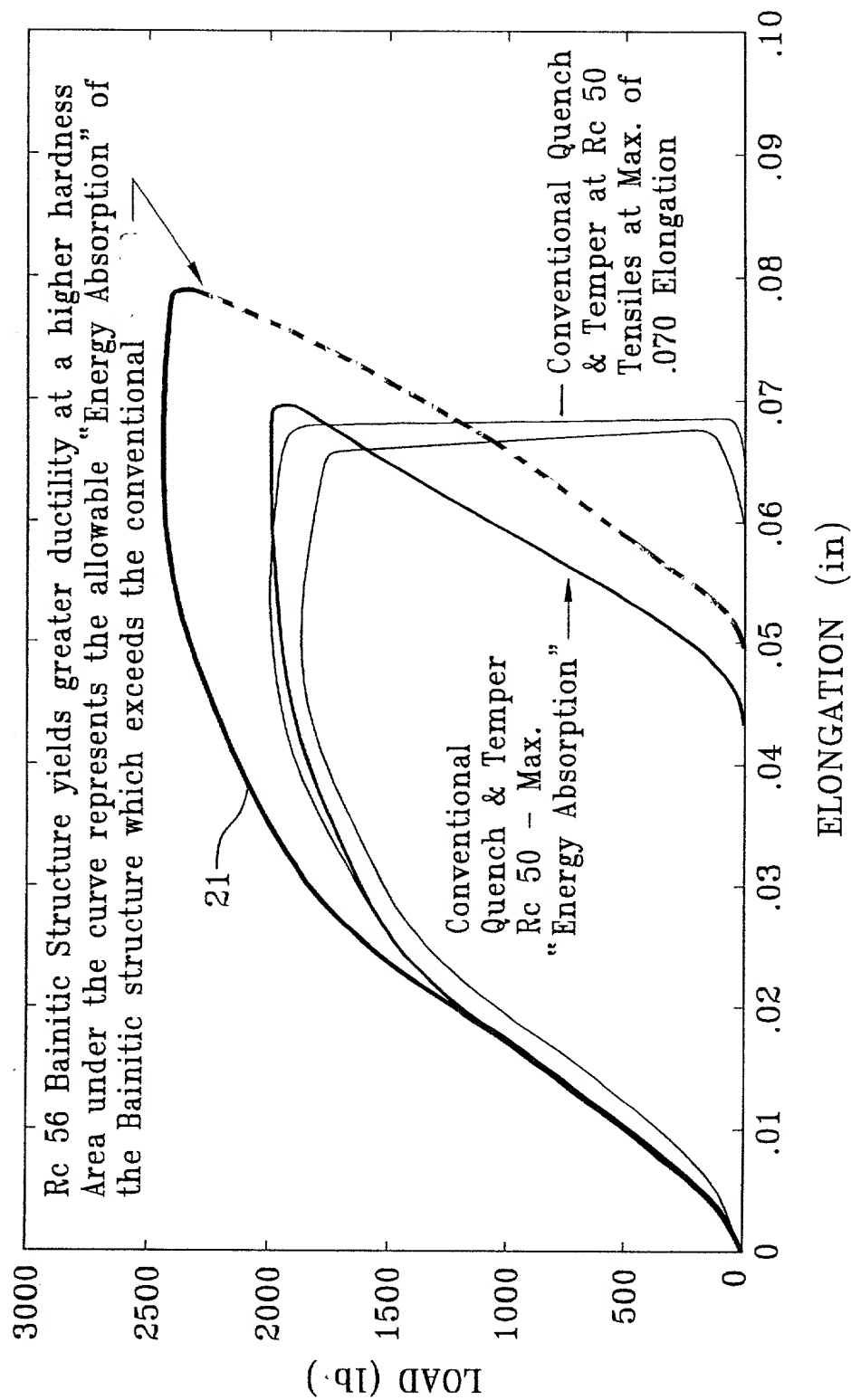


Fig. 3



Chain Link Energy Absorption Comparison of Bainitic Structure at Rc 56 vs. Conventional Quench & Temper at Rc 50.

Fig. 4